

# Masport®

## EUROPEAN ROTARY MOWERS

### SERIES 19 - OPC

	<u>Part number</u>	<u>Model</u>	<u>Engine</u>
MASPORT	978963	550 ST SP Combo	B & S Series 675

Month and Year of First Manufacture - June 2014



Issue A.0  
ECN 02270  
June 2014 BH  
REF # 778963S

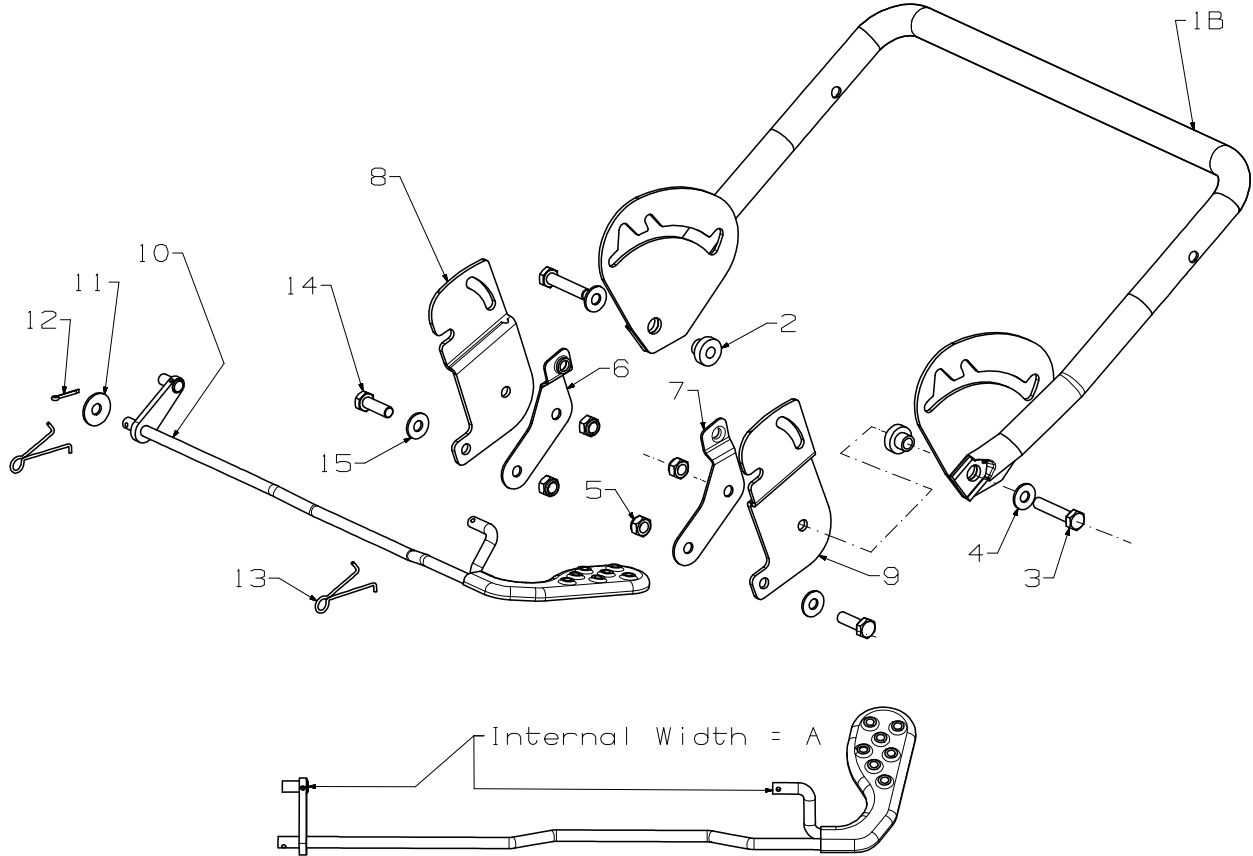


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550 ST : B & S Series 675

# Masport

Issue A.0  
ECN 02711  
June 2014 BH  
REF # 778963S

## Adjustable Lower Handle - 19"/21" Lift - Stl Deck (Plastic Catcher)



**Internal Width = A**  
(10) 967383 (STL) A = 330

**Internal Width = B**  
(1A) 967501 ERGO B = 351  
(1B) 967366 PLAIN B = 351

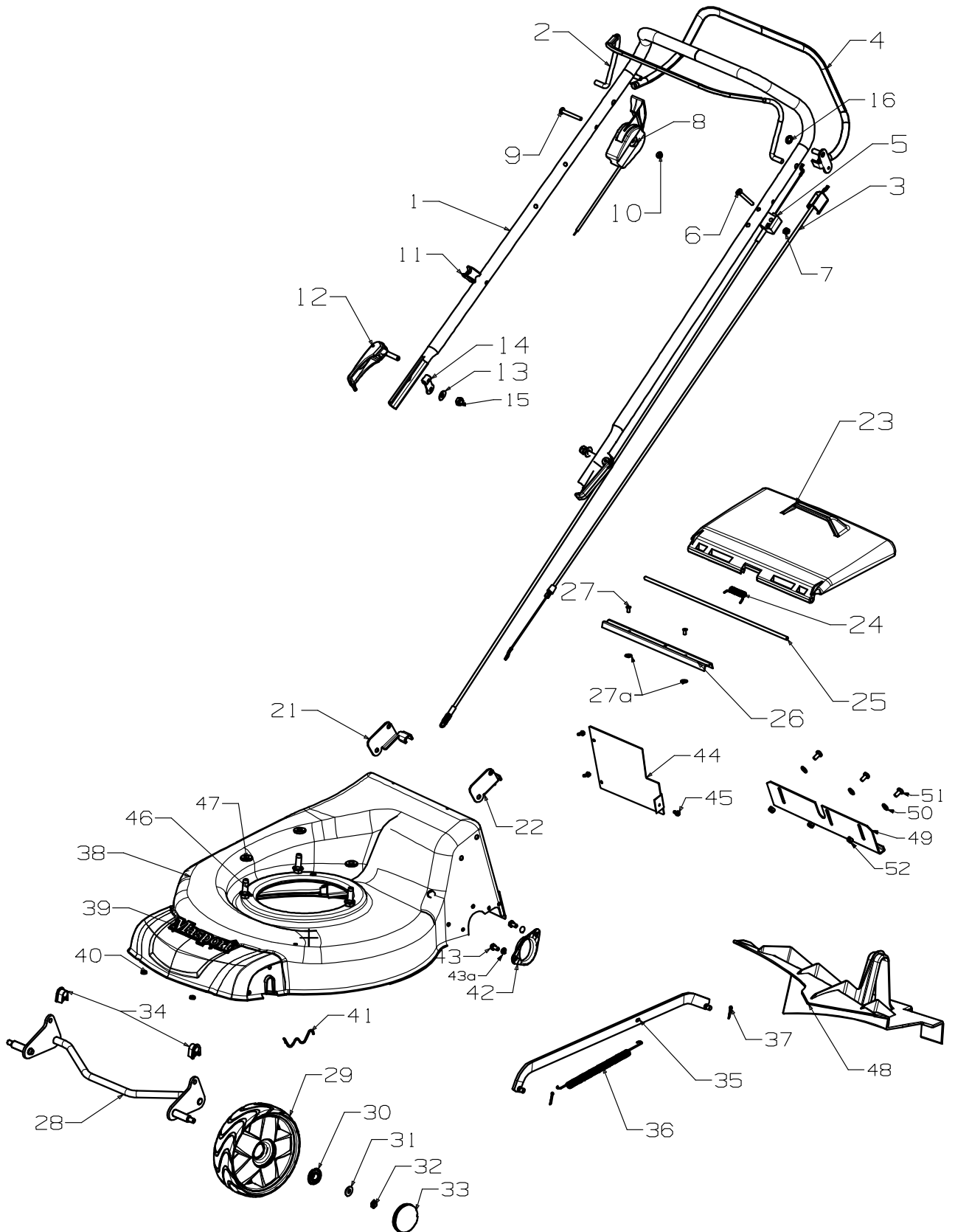
Item No	Part No	Description	Qty	Item No	Part No	Description	Qty	
1B	967366	Handle-Lwr,"U"Lift 19" Plain Blk	1	9	567369	Plate-Mount,Handle LH	1	
	2	567382	Spacer-Handle,Lower Lift	2	10	967383	Rod Assembly-Lower Lift	1
	3	501716	Screw, Set M8x35	2	11	502149	Washer-Dished	1
	4	501606	Washer, Flat 8x19x1.6	2	12	501056	Pin,Cotter 2.3dia x 16	1
	5	501793	Nut, M8 Nylocx 8 Thck	4	13	567381	Spring-Ergo Lift	2
	6	579210	Bracket-Flap, RH	1	14	501598	Screw, Set M8x25	2
	7	579209	Bracket-Flap, LH	1	15	501606	Washer, Flat 8 x 19 x 1.6	2
	8	567368	Plate-Mount,Handle RH	1				



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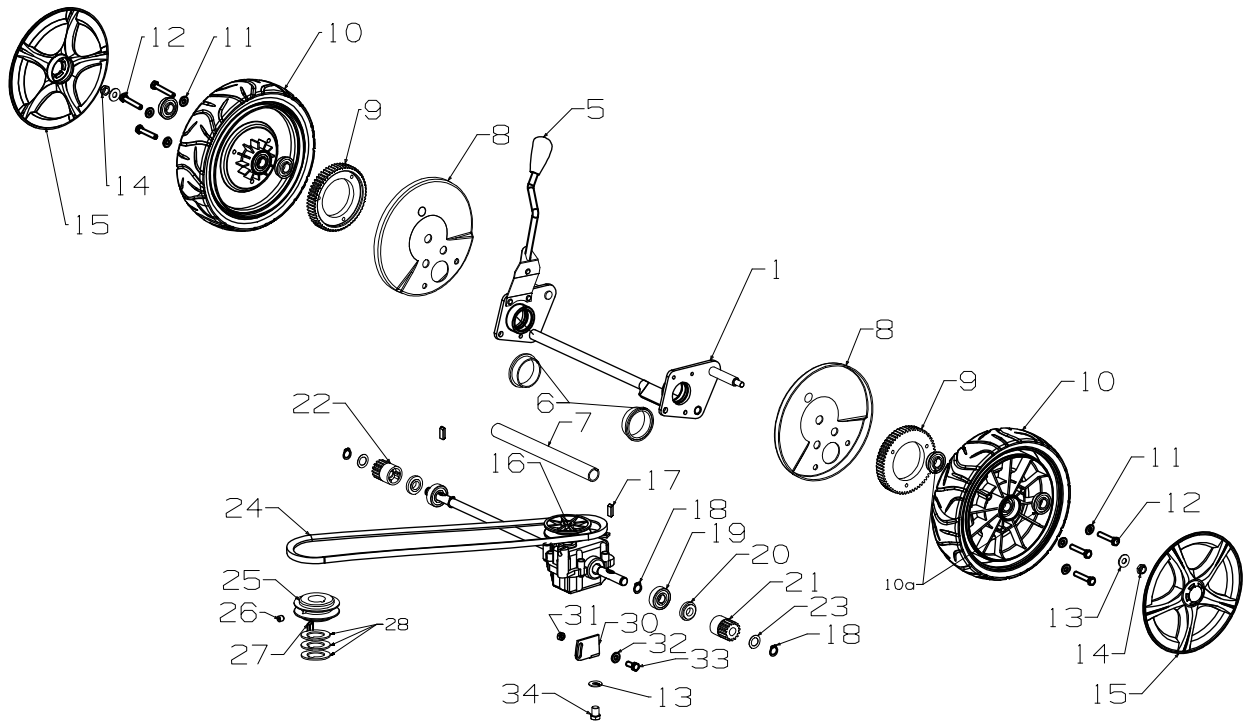
Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	781265	<b>Handle- Upper, Upturned, OPC</b>	1			<b>__==__</b>	
2	981740	Bail Arm Assy, OPC Flatnd	1	38	973397	<b>Housing assy-StlT 19"COSPTtn</b>	
3	581656	Cable- Engine, OPC Push On	1			<b>incl. items 39-40</b>	1
4	982161	Bail Arm Assy, SP	1	39	581240	* Nameplate, Masport Blk/White	1
5	582235	Cable- Clutch, Thumb Wheel	1	40	503150	*Clip - Starlock, 5 Dia	2
6	503604	Screw, Pan M6x45 Poz ZP	1	41	529674	Retainer, Axle Front "W"	2
7	501764	Nut, M6 Nylox 6 Thck	1	42	581178	Retainer, Axle Rear	2
8	583458	<b>Control- Throttle, Hsng Wescon</b>	1	43	501959	Screw, Set M6x12 Hex	4
9	503604	*Screw, Pan M6x45 Poz ZP	1	43a	500201	Washer, Spg 6	4
10	501764	Nut, M6 Nylox 6 Thck	1	44	573578	Tunnel- GBox Cover 19" Stl	1
11	703856	<b>Comfort Start Kit</b>	1	45	503630	Screw, S/T M4x10 Washer	3
12	779755	<b>Cam Lock Assy</b>	2	46	580453	Screw,S/T 3/8x1-1/8 UNC TRIBLK	3
13	501606	Washer, Flat 8x19x1.6	2	47	573585	Spacer Blade Driver	3
14	581527	Retainer Clutch Cable	1	48	579130	Insert- Mulching, 19" ST SP	1
15	501793	Nut M8 hex NylocX 8 Thck	2	49	571048	Hook 19/21" Aero	1
16	501365	Clip Starlock 5/16"	2	50	503591	Screw, Pan M6x12	3
				51	501703	Washer, Flt 6x14x1.2	3
				28	501764	Nut M6 thick Nyloc	3
		<b>__==__</b>					
21	573436	Bracket RH 19/21	1				
22	573435	Bracket LH 19/21"	1				
23	579056	Flap- Mower, 19"	1				
24	579213	Spring, Flap 19" ST	1				
25	783312	Wire- Flap, Pivot 325x8	1				
26	579211	Seal - Flap, Dust Plastic 19"	1			<b>NOT ILLUSTRATED</b>	
27	581369	Rivet - Pop, 4.0x3.2	2	569324		Owners Manual	1
27a	502170	Washer, Nylon 5x12x2.0	2	571100		Decal Power Drive Comn EU	1
		<b>__==__</b>		569297		Decal, Date Noise Decal	1
28	583593	Axle Assy, Front 175mm Thrd	1	582049		Decal, Flap Caution Common	1
29	579196	<b>Wheel Assy- 175mm BB Spoked</b>	2	569262		Decal, Height Combo	1
		<b>incl. item 30</b>		573621		Decal, Noise S19	1
30	551212	Bearing- Wheel, Ball Type	4	573198		Decal, Hsg Self Propelled	1
31	501606	Washer, Flat 8x19x1.6	2	579629		Decal, Hsg S19 550ST	1
32	503831	Nut, M8 Hex Nyloc 6 Thck	2				
33	579198	Hub Cap, Button Spoked Silver	2				
34	580030	Bush- Pivot, Axle	2				
35	573498	Rod Assy, Connecting 19" ST SP	1				
36	580621	Spring, Counter Balance SP	1				
37	501056	Pin Cotter 2.3Dx16	2				



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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	773417	Axle Assy, Rear Drive MSV SP	1	25	573554	Pulley- Engine, 25Bx68DX 28.5H	1
5	581729	Knob Height Selector	1	26	503386	Screw, Grub M8x8	1
6	580091	Bush Pivot Rear Axle	2	27	503363	Key- W/Ruff 5/8x3/16x1/4	1
7	583563	Sleeve, Rear Axle MSV SP	1	28	569552	Spacer Pulley Engine	3
8	579426	Dust, Cover RH + LH MSV SP	2	30	573593	Mount, Gearbox 19" ST SP	1
9	569180	Gear, Driving- 45 Teeth	2	31	503973	Nut, M6 Nyloc Flange	1
10	579070	Wheel Assy- 220mm BB MSV SP	2	32	501703	Washer, Flat 6x14x1.2	1
10a	551212	Bearing Wheel Ball Type	4	33	501702	Screw, Set M6x16	1
11	501703	Washer, Flat 6x14x1.2	6	34	501863	Screw, Set M8x12	1
12	501815	Screw, Set M6x35	6				
13	501606	Washer, Flat 8x19x1.6	6				
14	503831	Nut, M8 Nyloc 6 Thck	2				
15	579207	Hub Cap, 220mm MSV SP Sil	2				
16	583487	Gear Box, Single Speed MSV	1				
17	581092	Pawl, Pinion 950 SP	2				
18	503759	Circlip, 12 EXT DIN 471	4				
19	501213	Bearing, 12x32x10 6201 2RS	2				
20	581093	Cap, Pinion 950 SP Plastic	2				
21	569178	Pinion, LH 12 Teeth	1				
22	569179	Pinion, RH 12 Teeth	1				
23	503102	Washer, Flat 12x20x0.4	2				
24	573884	Belt- V HC Vextra XPZ 762	1				

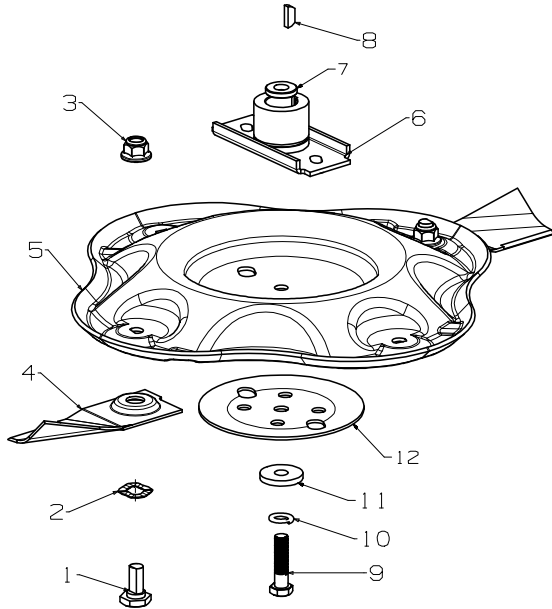


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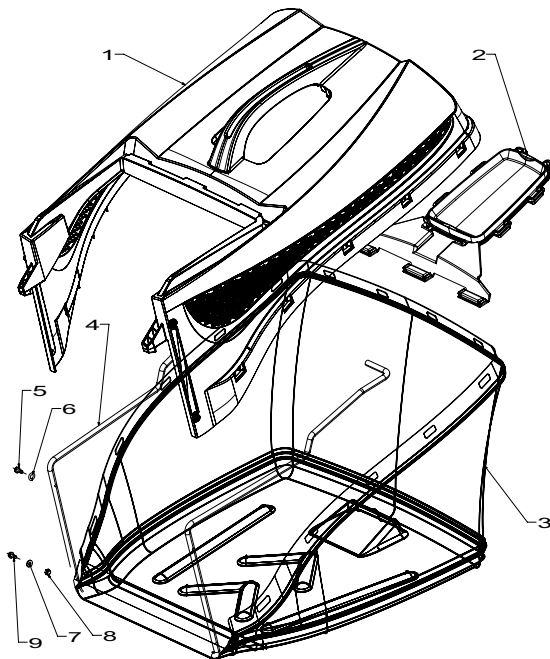
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## 485mm Disc Blade Assembly



Item	Part No	Description	Qty
1	581707	Bolt - Pivot M10x22	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, Flange Nyloc M10	2
4	983529	Blade, Quick Cut - 485mm	2
5	983314	Disc Blade Contoured	1
6	031640	Driver Assy-Blade - 25mm	1
7	573585	Spacer Blade Driver	1
8	503363	Key, W/ruff - 5/8 x 3/16 x 1/4	1
9	503543	Bolt; Hex NF 3/8 x 1.5 NYG8 ZP	1
10	500204	Washer, Spring 3/8"	1
11	503855	Washer, Flat 9.75 x 30 x 4	1
12	567332	Plate Stiffener, Disc Bld Assy	1

## Catcher Assembly Aero 773401



Item	Part No	Description	Qty
1	573373	Catcher, Top 19/21"	1
2	573370	Catcher, Top Insert	1
3	573375	Catcher, Bottom 19/21"	1
4	573841	Catcher, Frame 19/21"	1
5	503834	Screw, S/T M4x10 Hex	2
6	501024	Washer- Spg 4	2
7	503593	Washer, Flat 4 x 9 x1.0	2
8	503875	Nut, M4 Hex Nyloc	2
9	501023	Screw, Set M4x20 Hex	2